



INDOFIL BINDER IB-125

Specialty Acrylic Dispersion

PHYSICAL PROPERTIES:

Composition : Proprietary formulation of special copolymers

Appearance : Milky liquid % Solids : 34.02 - 36.0 pH (10% in Water) : 7.0 - 8.0 Specific gravity : 1.04

Solubility : Readily soluble in water

DESCRIPTION:

Indofil Binder IB-125 imparts clear, soft, tough film with low tack.

Indofil Binder IB-125 is specialty acrylic binder designed to maintain very soft, natural handle & feel with good covering. It can withstand to high pressure and high temperature with excellent sealing & embossing properties.

Indofil IB 125 imparts following unique characteristics,

- Good plate release
- Appreciable cut through resistance
- Soft, stretchy & good flexibility
- Demonstrates good coverage with uniform flow properties
- Imparts natural handle & tight break with high anchorage
- Low tack with good print retention at higher temperature
- Excellent yellowing resistance suitable for white & pastel shades
- Compatible with all anionic finishing auxiliaries
- Can be used for water resistant DIN leathers.

APPLICATIONS:

Indofil Binder IB-125 is suitable for all types of full grain & corrected grain leathers. It can be used for shoe uppers, softies, all kind of milled leathers, garments and split finishing.





Examples of Application:

1. For Full grain softies & uppers:

Pigment : 100 Part Indofil Binder IB-125: 250 Part Indofil MPU-15 : 50 Part Indofil C-20 Indofil C-20 : 40 Part Indofil binder MP : 40 Part Indofil L-219 : 25Part Water : 495Part 1 X Coat, H/c Plating 80 C/ 150 bar

2 X Coat. H/c Plating 80 C/ 150 bar

1 X Coat / Top Coat / plain Plate 70 C / 100 bar

2. For corrected grain softies & uppers:

Pigment : 120 Part Indofil Binder IB-125: 150 Part Indofil M-820N : 100 Part Indofil SPU-25 : 50 Part Indofil C-20 : 50 Part Indofil binder MP : 50 Part Indofil L-219 : 30 Part Water : 450 Part

1 X Coat, H/c Plating 90 C/ 200 bar 2 X Coats, H/c Plating 90 C/ 200 bar

1 X Coat / Top Coat / plain Plate 70 C / 100 bar

STORAGE STABILITY:

6-9 months if properly stored in cool & dry place in shed in sealed drum.

Prepared on 06-05-2011 (ICC/SPCD/Leather/May2011/Rev 1)